Benromach is the smallest working distillery in Speyside. The Distillery suffered many closures and changes in ownership until 1993 when malt whisky specialists, Gordon & MacPhail, rescued the distillery and set about an extensive reinstallation programme to bring it back to its former glory. The distillery was officially opened in October 1998 by HRH The Prince of Wales.

**BENROMACH MARSALA WOOD FINISH 45%**

<table>
<thead>
<tr>
<th>Region</th>
<th>Speyside.</th>
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<tbody>
<tr>
<td>Founded</td>
<td>1898.</td>
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<tr>
<td>Water Source</td>
<td>Chapelton Springs in the Romach Hills.</td>
</tr>
<tr>
<td>Owner</td>
<td>Gordon &amp; MacPhail.</td>
</tr>
<tr>
<td>Status</td>
<td>Operational.</td>
</tr>
</tbody>
</table>

Benromach Distillery was built in 1898, the year of the great distillery boom. Alexander Edward of Sanquhar, a well-known promoter of new distilleries, granted a feu charter to the Benromach Distillery Company for a plot of his land, north of the railway line in Forres. The distillery was designed by the famous Elgin Architect, Charles Doig.

The distillery was closed and dismantled in 1983 along with a number of other distilleries. In 1993 the site was purchased by Gordon & MacPhail and several years later work commenced on re-equipment of the distillery.

Finally in 1998 the distillery began producing whisky again. In 1999 visitors welcomed to the Malt Whisky Centre, now part of the “Malt Whisky Trail”.

**TASTING NOTE**

**UNDILUTED**

**Nose:** Sweet phenols with herbal/menthol notes. Sweet, fermented fruit aromas develop - ripe apples, grape juice.

**Palate:** Sweet fruits - grape skins followed by a drying smokiness. Toasted malt flavours also present.

**WITH WATER**

**Nose:** Malty aromas now to the fore with delicate peatiness. Subdued fruit notes - soft fruits, peaches and melons. A sweet vanilla note emerges.

**Palate:** Sweet fruits and peat smoke flavours compliment each other. Spices also present, reminiscent of mulled wine. Sweet oak note in the background.

**Body:** Balanced.

**Finish:** Mulled wine fruits with drying peatiness.

**Cask Type:** Matured in oak cask and finished in marsala cask for 36 months.

**Whisky Style:** Rich fruit flavours with sweet toffee notes and a delicate peaty edge.

**OTHER BOTTLINGS AVAILABLE**

- Benromach Traditional 40%
- Benromach Organic 43%
- Distilled 1968 43%

- Distilled 1980 Cask Strength
- 21 Years Old 43%
- Benromach Peat Smoke 46%

- 25 Years Old 43%
- 55 Years Old 42.4%

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